



$\triangle D$	$\triangle D$	$\triangle D$
ELECTRODE	CIRCUMFERENTIAL LENGTH OF SPRING CABLE	CIRCUMFERENTIAL LENGTH OF BRAIDED CABLE
508	5 1/2" [139.7] +/- 1/4" [6.4]	N/A
528	7" [177.8] +/- 1/4" [6.4]	N/A
522	8 3/4" [222.3] +/- 1/4" [6.4]	N/A
580	N/A	4" [101.6]
581	N/A	10" [254.0]

$\triangle D$   
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REV	DESCRIPTION	DATE	BY
D	REV PER ECO 17677 XZ 4/19/12 REDRAWN IN SOLIDWORKS	10/9/12	XZ
C	REV PER ECO 9231 XZ 12/12/05	12/21/05	XZ
B	REV PER ECO #04020 RS 2/5/99	2/17/99	RS
A	RELEASE PER ECO #00592 RS 2/21/94	7/18/94	LL

TOLERANCES
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES DIMENSIONS IN [ ] METRIC
FRACTIONAL ±1/64
DECIMAL .00 ±.01 [.25mm] .000 ±.005 [.127mm]
ANGULAR ±.5°

APPROVALS	DATE
DRAWN SINCLAIR	10/25/93
CHECKED <i>[Signature]</i>	5.2.12
PROJ ENGR	
APPROVED <i>[Signature]</i>	10/5/12
PROJECT 1386	FSCM

**PlasticsOne**  
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TITLE: ELECTRODE, 508/522/528/580/581  
 DIGITAL RING

SCALE: 2X

SIZE B	DWG 36498-50	REV D	SHT 1 OF 1
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D  
C  
B  
A

